

# PET (Polyethylene Terephthalate)

Semi-Crystalline Engineering Plastic Sheets & Rods — Technical Datasheet

**DIODE TRADING EST**  
Dammam, Saudi Arabia

Semi-crystalline PET offers high strength and stiffness, very low moisture uptake and excellent dimensional stability. It holds tight tolerances better than nylon and resists wear well, making it suited to precision and food-machinery parts.

## Specification

|                         |                                                                   |
|-------------------------|-------------------------------------------------------------------|
| <b>Material</b>         | PET semi-crystalline (PET-P); PET with solid lubricant on request |
| <b>Standard Colours</b> | Natural (white), black                                            |
| <b>Forms</b>            | Sheets, round rods; cut-to-size blanks and machined parts         |
| <b>Sheet Thickness</b>  | Approx. 8 mm to 100 mm                                            |
| <b>Rod Diameter</b>     | Approx. 10 mm to 200 mm                                           |
| <b>Standard Lengths</b> | Rods 1 m / 3 m; sheets 610 x 1000 mm, or cut to size              |

## Material Properties (typical values)

| Property                      | Typical Value                 |
|-------------------------------|-------------------------------|
| Density                       | 1.38 - 1.39 g/cm <sup>3</sup> |
| Tensile strength              | 80 - 90 MPa                   |
| Elongation at break           | 15 - 20%                      |
| Tensile modulus               | approx. 3,500 MPa             |
| Hardness                      | Shore D 85                    |
| Notched impact (Charpy)       | 2 - 3 kJ/m <sup>2</sup>       |
| Melting point                 | 245 - 255°C                   |
| Service temperature           | -20°C to +110°C continuous    |
| Water absorption (saturation) | 0.25 - 0.5%                   |
| Coefficient of friction       | 0.20 - 0.25 (dry on steel)    |
| Dielectric strength           | approx. 22 kV/mm              |

## Typical Applications

Precision bushes and bearings, valve and pump components, food-processing machine parts, electrical insulating parts, manifolds and fittings.

## Selection Note

PET is more notch-sensitive than nylon or POM; avoid sharp internal corners on parts under impact load.

## How to Order

Send the material, grade, colour, form, dimensions (thickness / diameter, width, length) and quantity, or a drawing for machined parts, to Diode Trading EST at [www.diode.sa](http://www.diode.sa) or +966 51 083 8213. Material test certificates are available on request.

**Notice:** Values are typical and indicative, based on common industry grades. Exact grade, size, tolerance and performance are confirmed on quotation and against the supplier or manufacturer data and material test certificate for each batch. This sheet is not a warranty. Contact Diode Trading EST to confirm availability and specification for your application.